



#### To use CROSS-WAVE safely

The clauses here are important please follow the instruction below.

CAUTION



The clauses below are prohibited because has posibility to become a cause of accident or damage to the facilities.

■Do not throw away

It has a possibility for breakage. ■Do not bring down in packaged.

Do not bring down when transport on the pallet.

- \*The works at winter time and cold weather area plastic product have a breakage easily.
- ■Do not use with a breakage.

Do not use when the product with breakage.

■Caution flammable.

Do not put near fire may fire or transformation.

■Prohibit a post processing

Do not cutting because it reduce the strength. If you need please consult to us.

■Prohibit inflow of hot water

The inflow of hot water reduce the strength or transformation. If you need please consult us.

Remark the clauses below because has posibility to become a cause of accident or damage to the facilities.

■Load weight

Please see the data in the manual and use under appropriate design and construction.

■Things to strage

When you strage other than water please consult us before.

■Oil registance

The organic solvent or oils become cause of transformation or reduse the strength.

■Precautions at construction

- · Do not throw away.
- Arrange the setting plane, even and smooth as much as possible.
- Mind your step when you got on the products during construction.
- Be careful about a burn because products become hot during summer time under the sunshine.

**SEKISUI CHEMICAL CO.,LTD** HIGH PERFORMANCE PLASTICS COMPANY

**SEKISUI TECHNO MOLDING CO.,LTD** 

INDUSTRIAL PRODUCTS DIVISION

## **SEKISUI**



Water space under the ground.



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**SEKISUI CHEMICAL CO.,LTD SEKISUI TECHNO MOLDING CO.,LTD** 

## CROSS-WAVE proposes effective use of rain water.

The underground water space created by CROSS-WAVE controls flood of river and drainage caused by heavy rain, at the same time it also provide the environment through which stored rain water can be utilized according to necessity.

A new relationship has come to existence between human & water.

The reserved water can be used for daily life usage or industrial usage and can also be used at the time of emergency.

It provides richness and calmness for our life.



#### **Flood Control**

#### Controlling overflow in a redevelopment area

If you make some underground reservoir at redevelopment area you could reduce rainwater runoff in the area.



#### Can be used

- 1) Under park at redevelopment area
- 2) Under parking lots at shopping center

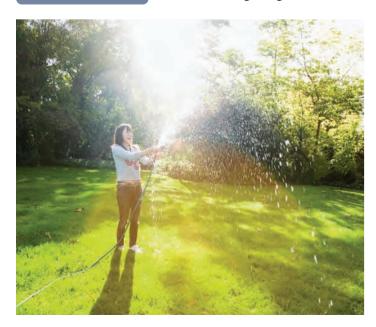
#### Reference



#### Rainwater Harvesting

#### Water for life, industry and irrigation

CROSS-WAVE has miscellaneous uses it can be used for various purposes such as water for car washing, irrigation, industrial usage and for gardens.



#### Can be used

- 1) Under parking lots at personal house, hospital and office
- 2) Under parking lots at plant
- 3) Under farm road or green house

#### Reference



#### **Fire Fighting**

#### Water storage for fire fighting and disaster

CROSS-WAVE can be applied from 40 ton to 10000m<sup>3</sup> and can store for emergency water supply.



#### Can be used

- 1) Under park
- 2) Under schoolyard

#### Reference



#### Daily use water

#### Water for fountain or small stream

Use rainwater for fountain on small stream then you can develop hydrologic cycle that enrich your life.



#### Can be used

- 1) Around park or amenity space
- 2) Under parking lots at housing complex

#### Reference



## CROSS-WAVE only crossed and pile up one by one.

As CROSS-WAVE is light weight so transportation is also smooth.

Heavy load capacity, strong enough for 25t truck with covering more than 60cm.

Can be install simply by cross and piling up.

Apart from that you can utilize for wide range of civil engineering materials such as lightweight fill materials or temporary construction material.

#### [Installation Process]



#### [How to pile up]

# Half size Full size Half size A part of to convex to the convex to the

#### **odd-numbered layer** Setting the 1st layer.

## direction for convex →

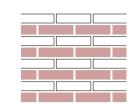
even-numbered layer

Regarding the 2nd step, please set it up with changing direction for 90 degrees and bank it with its firsr joints stepping over.



#### relationship between odd layer and even layer

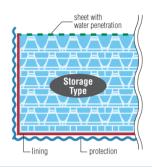
Regarding on and after 3rd step, please set it up with changing direction for 90 degrees again, and bank it by the same. Regarding top step, please embed the spacer.

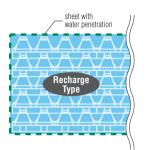


Looking at the cross section, pattern of adjacent steps are different from it.

#### [Structural pattern for a water storage]

There are following patterns according to the purpose.



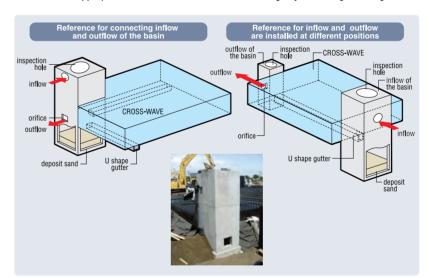


#### Maintenance for inside a water storage

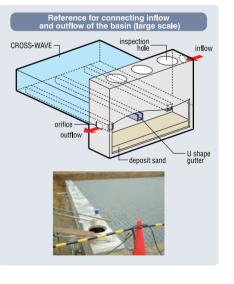
#### Structure of a water storage

Our concept is that setting up sand basin etc. at the inflow, purifying rainwater, and flowing toward the 'CROSS-WAVE' water storage. In order to maintain CROSS-WAVE, please get rid of deposits in the sand basin. In some cases, you can use jet nozzle to clean up if you can set up the ditch under the CROSS-WAVE.

We will advise appropriate solutions for maintanance according to your setting of storage.







#### 2 inspection hole

You can check condition inside the CROSS-WAVE if you will set up some inspection plates.

Or you can use rake out deposits endways by using jet nebulizer with the nozzle toward backward direction.









cleaning nozzle

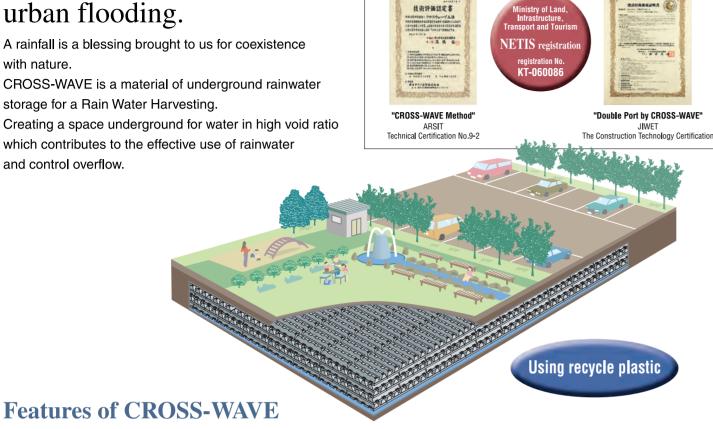
cleaning test

## High void ratio to avoid urban flooding.

A rainfall is a blessing brought to us for coexistence with nature.

CROSS-WAVE is a material of underground rainwater storage for a Rain Water Harvesting.

Creating a space underground for water in high void ratio which contributes to the effective use of rainwater and control overflow.



## **High Void Ratio**

- High space can be maintained by intersecting it at 90 degrees and piling it up.
- Reduce the amount of digging and can make a big volume storage in compact space.
- As digging is small so post processing is easy.

## Time saving

- · Installation can be done only by hand.
- Compared to using concrete no need curing time.

Certification

· No need heavy equipment unlikely to use precasting concrete products.

## Heavy load capacity design

• Can load 25 ton truck for vertical direction.

## **Easy Installation**

- · Due to slide layer design no fixing material is required.
- · Installation speed is outstanding.

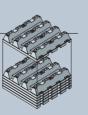


## No pollution

- Polypropylene is used.
- Excellent chemical and water resistant, do not pollute the water.

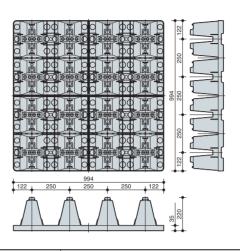
## **Compact Storage**

• It can be easily stored if piled in the same direction and reduces storage space at the site.

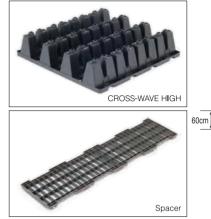


## CW-H CROSS-WAVE HIGH

Maximum void ratio in the crosswave series. Models can apply from small to large scale facilities.

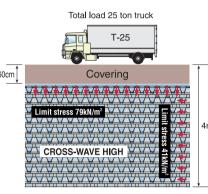


Grade		CROSS-WAVE HIGH (CW-H)						
	Weight (kg		Fu <b>ll</b>	Fu <b>ll</b> Ha <b>l</b> f Quarter				
	Size (mm)		994×994×220	994×494×220	494×494×220	988×240×25		
Weight (kg)		7.3	3.6	1.8	0.8			
Vertical	Deemed propotion		94kN/m²					
direction	Permissional		79kN/m²					
Horizontal	Deemed propotion		48kN/m²					
direction	Permis	siona <b>l</b>	41kN/m²					
Manu.methood			INJECTION					
Material			Polypropylene or Recycled Polyporolylene					
Void rate			more than 95%					





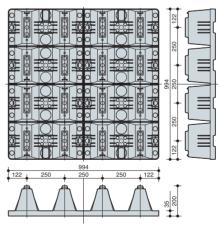
Scope of application



Covering limit 1.6m

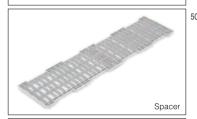


High void ratio and strength. Develop a new application field!



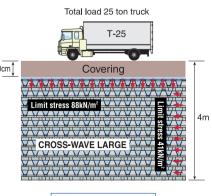
	Grade		CROSS-WAVE LARGE (CW-L)					
	Graue		Fu <b>ll</b> Half		Quarter	Spacer		
	Size (mm)		994×994×200	994×494×200	494×494×200	988×240×25		
1	Weight (kg)		7.7	3.8	1.9	0.8		
Vertical	Deemed propotion		103kN/m²					
direction	Permissional		88kN/m²					
Horizontal	Deemed propotion		49kN/m²					
direction	Permis	sional	41kN/m²					
Man	u.method	od	INJECTION					
- N	/laterial		Polypropylene or Recycled Polyporolylene					
Vo	id rate	;	more than 94%					







Scope of application

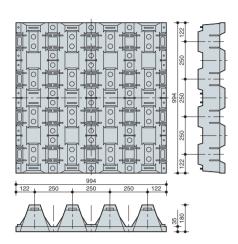


Covering limit 2.2m

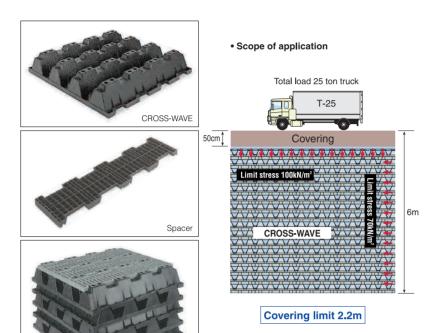


Basic type of crosswave.

Can be used for deeper project.

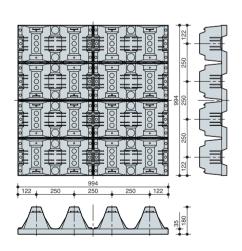


	Grade	CROSS-WAVE (CW)				
	diade	Fu <b>ll</b> Half		Spacer		
	Size (mm)	994×994×180 994×494×180		993×246×45		
1	Veight (kg)	6.5	3.2	1.4		
Vertical	Deemed propotion	122kN/m²				
direction	Permissional	100kN/m²				
Horizontal	Deemed propotion	90kN/m²				
direction	Permissional	70kN/m²				
Manı	u.methood	INJECTION				
N	laterial	Polypropylene or Recycled Polyporolylene				
Vo	id rate	more than 93%				

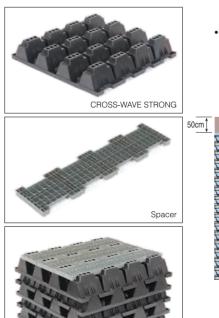


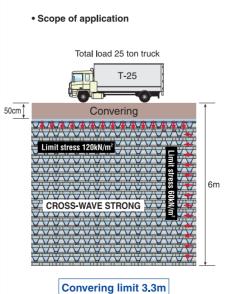


Crosswave high intensity type.
Can bear with heavy vertical load.



Grade			CROSS-WAVE STRONG (CW-S)					
Size (mm)		Fu <b>ll</b>	Ha <b>l</b> f	Quarter	Spacer			
Size (mm)		994×994×180	994×494×180	494×494×180	993×246×45			
Weight (kg)		7.3	3.6	1.8	1.4			
Vertical	Deemed propotion		151kN/m²					
direction	Permissional		120kN/m²					
Horizontal	Deemed propotion		70kN/m²					
direction	Permissional		60kN/m²					
Manu methood			INJECTION					
Material			Polypropylene or Recycled Polyporolylene					
Void rate			more than 92%					





#### Height and void rate at glance

Number of		V-H /AVE HIGH)	CW-L (CROSS-WAVE LARGE)		CW (CROSS-WAVE)		CW-S (CROSS-WAVE STRONG)	
stacking	Height (m)	V.rate (%)	Height (m)	V.rate (%)	Height (m)	V.rate (%)	Height (m)	V.rate (%)
1	0.220	94.7	0.200	93.9	0.1800	92.6	0.1800	92.1
2	0.405	95.1	0.365	94.4	0.2925	93.0	0.2925	92.4
3	0.590	95.3	0.530	94.5	0.4050	93.2	0.4050	92.5
4	0.775	95.4	0.695	94.6	0.5175	93.3	0.5175	92.6
5	0.960	95.4	0.860	94.7	0.6300	93.4	0.6300	92.6
6	1.145	95.5	1.025	94.7	0.7425	93.4	0.7425	92.7
7	1.330	95.5	1.190	94.7	0.8550	93.5	0.8550	92.7
8	1.515	95.5	1.355	94.7	0.9675	93.5	0.9675	92.7
9	1.700	95.5	1.520	94.8	1.0800	93.5	1.0800	92.7
10	1.885	95.5	1.685	94.8	1.1925	93.5	1.1925	92.7
11	2.070	95.6	1.850	94.8	1.3050	93.5	1.3050	92.7
12	2.255	95.6	2.015	94.8	1.4175	93.5	1.4175	92.8
13	2.440	95.6	2.180	94.8	1.5300	93.5	1.5300	92.8
14	2.625	95.6	2.345	94.8	1.6425	93.6	1.6425	92.8
15	2.810	95.6	2.510	94.8	1.7550	93.6	1.7550	92.8
16	2.995	95.6	2.675	94.8	1.8675	93.6	1.8675	92.8
17	3.180	95.6	2.840	94.8	1.9800	93.6	1.9800	92.8
18	3.365	95.6	3.005	94.8	2.0925	93.6	2.0925	92.8
19	3.550	95.6	3.170	94.8	2.2050	93.6	2.2050	92.8
20	3.735	95.6	3.335	94.8	2.3175	93.6	2.3175	92.8
21	3.920	95.6	3.500	94.8	2.4300	93.6	2.4300	92.8
22	0.020	00.0	3.665	94.8	2.5425	93.6	2.5425	92.8
23			3.830	94.8	2.6550	93.6	2.6550	92.8
24			3.995	94.8	2.7675	93.6	2.7675	92.8
25			0.555	34.0	2.8800	93.6	2.8800	92.8
26					2.9925	93.6	2.9925	92.8
27					3.1050	93.6	3.1050	92.8
28					3.2175	93.6	3.2175	92.8
29					3.3300	93.6	3.3300	92.8
30					3.4425	93.6	3.4425	92.8
31					3.5550	93.6	3.5550	92.8
32					3.6675	93.6	3.6675	92.8
33					3.7800	93.6	3.7800	92.8
34					3.8925	93.6	3.8925	92.8
35					4.0050	93.6	4.0050	92.8
36					4.1175	93.6	4.1175	92.8
37					4.2300	93.6	4.2300	92.8
38					4.3425	93.6	4.3425	92.8
39					4.4550	93.6	4.4550	92.8
40					4.5675	93.6	4.5675	92.8
41					4.6800	93.6	4.6800	92.8
42					4.7925	93.6	4.7925	92.8
43					4.9050	93.6	4.7923	92.8
44					5.0175	93.6	5.0175	92.8
45					5.1300	93.6	5.1300	92.8
46					5.1300	93.6	5.1300	92.8
46					5.2425	93.6	5.2425	92.8
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48					5.4675 5.5800	93.6 93.6	5.4675 5.5800	92.8 92.8

### Reference construction







Rainwater regulating reservoir construction in Nara prefecture, under the parking lot, at a funeral hall (Storage capacity:720m³)



Rainwater regulating reservoir construction in Ehime prefecture, under the parking lot, at shopping centre (Storage capacity:6,600m³)



Reservoir construction in Tokyo for rainwater utilization (Storage capacity:100m³)



Rainwater regulating reservoir in Chiba prefecture at group housing society (storage capacity:  $420m^3$ )



Rainwater regulating reservoir construction in Fukuoka prefecture under playground at school (storage capacity:800m³)

